

SAFETY & HEALTH MANAGEMENT SYSTEM

Safety Department

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Introduction

The CEI Safety and Health Management System has been developed to provide a systematic approach to safety and health to have an incident free culture of safety.

Scope

- The CEI Safety and Health Management System applies to all operations conducted by CEI.
- Any new acquisition, project, joint venture, or contract controlled by CEI shall meet its internal EHS requirements.

Safety and Health Management System Elements

The following is a general listing and description of the CEI Safety and Health Management System (SHMS) elements and their application.

| POLICY | 1 | Scope and Boundary Policy Procedure Policy Statement |
|----------|---|---|
| PLANNING | 2 | Hazard Identification Rick Control Objectives Legal Requirements Safety & Health Programs |



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| IMPEMENTATION & OPERATIONS | 3 | Structure Training Communications Document & Operations Control Emergencies |
|------------------------------|---|---|
| CHECKING & CORECTIVE ACTIONS | 4 | Performance Measuring & Monitoring Non-Conformances Records Inspections |
| MANAGEMENT REVIEW | 5 | Safety Management System Review Reviewing Effectiveness |

1. General Requirements

1.1. Leadership and Commitment

1.1.1. Management Commitment and Leadership

Senior management of CEI shall provide leadership for safety and health activities and assume overall responsibility for the SHMS. This responsibility includes:

- Establishing, actively promoting, and maintaining the SHMS.
- Providing appropriate financial, human, and organizational resources to plan, implement, check, review, and correct the SHMS.
- Defining roles, assigning responsibilities, establishing accountability, and delegating authority to implement an effective SHMS.
- Establishing and implementing a safety and health policy and measurable objectives.
- Reviewing the organization's SHMS at planned intervals.
- Ensuring that employees and employee representatives are consulted; and
- Encouraging active participation on the part of employees and contractors in the establishment and maintenance of the SHMS.

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1.1.2. Management Representatives

The CEI senior management shall, if warranted due to CEI workforce size, designate one or more representatives of management who, irrespective of other responsibilities, shall have defined roles, responsibilities, and authority for ensuring that this SHMS is established, maintained, and reviewed to support:

- Effective processes to identify and eliminate or control work-related hazards and risks.
- Reporting on the performance of the SHMS to senior management, employees, and employee representatives (if present) as appropriate for review and as the basis for improvement.

1.1.3. Employee Participation

Employee participation is an essential aspect of the SHMS. CEI shall provide employees and employee representatives, if warranted due to CEI workforce size, with time and resources to participate effectively in the development of the safety and health policy and in the process of SHMS planning, implementation, training, evaluation, and corrective action; and encourage employee participation by providing mechanisms that:

- Support employee participation, such as identifying and removing barriers to participation.
- Establish workplace health and safety committees or employee representatives where required by legislation and, where applicable, collective agreements or other requirements; and
- Ensure that employees and employee representatives are trained in, and consulted on, all aspects of SHMS associated with their work.

1.1.4. Commitment Statement

The CEI Safety and Health Management System (SHMS) is driven by leadership and commitment from senior management and its readiness to provide resources for HSE matters. CEI is committed to providing a productive, safe, and healthy work environment for our employees, contractors, clients, customers, and visitors. Our commitments are communicated to all employees, contractors and suppliers and include:

- To instill a corporate culture where harm to our staff through work is unacceptable.
- To be proactive in assessing health, safety and environmental hazards for new business, new and existing work systems, practices, and equipment.
- To encourage team problem solving at all levels of the organization to implement work practices that continually improve safety, environmental standards, and productivity.
- To report and investigate incidents and implement systems and practices that prevent reoccurrence.
- To ensure compliance with legal requirements and industry standards.
- To train managers and employees to competently perform the work described in safe work procedures.

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To provide information to all employees, contractors and customers that inform them of health safety and environmental issues relevant to CEI operations.

- To ensure products are safe and without adverse environmental impact.
- All CEI staff have a responsibility for implementing this safety and health management system by striving to achieve zero tolerance towards hazards, incidents, and injuries.
- We continuously improve safety and health management by setting objectives, plans and performance measures and regularly reviewing progress against the targets set.
- We involve our staff in safety and health management through training and by contributing in identifying, assessing, and controlling hazards.

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2. Policy

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OBJECTIVE

The objective of the CEI Safety and Health Policy is to state its commitments to providing safe and healthy working conditions. It outlines the steps that are taken to meet these commitments and provides the framework for the CEI Safety and Health Management System.

RESPONSIBILITIES

Corporate Management

- Adopts the CEI Health and Safety Policy and all legal requirements.
- Requires that the policy be distributed to all operations for display.
- Shall support the implementation of the policy throughout all operations.

Managers and Supervisors

- Discusses the policy during induction orientation.
- Communicates the requirements of the policy to all employees through safety and tailgate meetings.
- Ensures the posted policy is current and easily visible.

All Employees

Comply with the requirements of the policy and support implementation of the policy.

2.1. Procedure

In consultation with employees and employee representatives (if required), CEI shall establish and maintain the safety and health policy and shall ensure that the policy:

- It is appropriate to the nature, scale, and safety and health hazards and risks associated with CEI activities.
- Includes a commitment to comply with applicable safety and health legal requirements and other requirements.
- Includes a commitment to protect employees and to ensure continual improvement.
- Provides the framework for setting and reviewing safety and health objectives and targets.
- Is documented, implemented, and maintained.

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• Is posted and communicated to all employees.

- Is available to external interested parties, as appropriate.
- Is discussed during safety meetings on an as-needed basis and is included in all site specific HSE plans which are received by employees; and
- Every year the policy is reviewed for relevance and appropriateness to our CEI and amended as appropriate and disseminated again.

2.2. Health and Safety Policy Statement

We are committed to comply with all applicable safety and health legal requirements. We are committed to our guiding principles which include ensuring that Safety, Health, and Environment is First – never compromise on the health and safety of our customers and our people and to manage responsibly the impact that our business has on the environment. The following points summarize our employees' commitments to Health and Safety:

- Comply with Health and Safety regulations and related CEI policy and procedures.
- Use all required personal protective equipment where indicated.
- Decline to operate any machinery or equipment without proper instruction regarding safety and general
 operation.
- All employees shall report unsafe conditions and/or hazards to their supervisors promptly.
- Follow all CEI Safety Procedures and Practices.
- Promptly report all injuries/incidents and work-related diseases and actively participate in the Return-to-Work process in accordance with our Return-to-Work Policy.
- · Attend all required health and safety training.
- Follow safe work instructions and assist in prevention.

All CEI Managers and Supervisors are committed to take ownership of their areas of responsibility by ensuring that the following important activities occur:

- Accept direct responsibility and accountability for all matters relating to Health and Safety for the employees and/or contractors they supervise directly and/or indirectly.
- Deal promptly with employees' Health and Safety concerns and advise employees of actual and potential hazards that are known by the manager or supervisor.
- Maintain and ensure transfer of knowledge of all duties and obligations under all relevant legislation, client requirements and CEI policies and procedures.

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• Ensure that employees use Personal Protective Equipment as prescribed in addition to following all safety procedures and practices.

- Provide appropriate training in the use of equipment, safe work practices and procedures and handling of hazardous materials.
- Ensure that all contractors, suppliers, vendors, and other visitors adhere to all CEI policies and procedures.
- Investigate accidents/incidents and perform workplace inspections.
- Review any accident investigation and facilitate the corresponding corrective action plan.
- Assist any injured employee fully including facilitating the Return-to-Work process in accordance to our Corporate Return to Work policy.
- · Continue to improve our safety and health management system and operational standards in all sites.
- Take every other reasonable precaution to protect employees.
- Implement and enforce Health and Safety rules, regulations, policies, procedures, and prescribed instructions. This policy is to be posted in all CEI facilities by the site supervisor.

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2.3. Environmental Policy Statement

CEI recognizes that environmental concerns are of critical importance. CEI encourages its employees to join with the CEI in full acceptance of and compliance with this policy. We will create procedures that fully comply with federal, state and local regulations. We will provide adequate training to our employees to ensure our workers are aware of these procedures and can follow them.

Protection of the Environment

We will employ practical measures to protect the environment. We will conserve and protect the water, air, and land resources we use. We will strive to eliminate any releases to land, air or water that may harm human health or the environment. Continuous improvement in our environmental performance will be a principal objective.

Waste Management Policy Statement

We will work to prevent waste and pollution at the source whenever possible. New facilities and improvements of existing operations will use processes designed to minimize the environmental effects of our operations and will incorporate functional pollution control equipment.

Recycling and Waste Disposal

We will support recycling programs where practical and will use environmentally safe treatment and disposal practices for waste that is not eliminated at the source or recycled.

Compliance

We will manage existing facilities so that we meet or exceed legal requirements. We will implement programs and procedures to satisfy compliance. We will conduct compliance audits and monitor procedures and practices to evaluate our performance.

Disclosure

We will inform our employees of our progress in environmental issues. We will cooperate with the authorities and regulatory agencies in responding to inquiries. We will encourage our employees to report to the CEI conditions that they reasonably believe could be harmful to the environment or pose health or safety hazards, so CEI can initiate prompt corrective actions.

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Commitment

Management will consider the environmental and cultural implications of its decisions.

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2.4. Drug and Alcohol Policy Statement

Any employee or contractor on duty or on CEI property who possesses, sells, receives, is impaired or is determined to have measurable levels of any alcohol or illegal drug in their blood or urine (no matter the amount), post drug/alcohol screen, will be subject to immediate disciplinary action or contract dismissal.

Any employee or contractor involved in a job-related incident while on duty or involving CEI equipment will be subject to a post-incident drug/alcohol screen.

If an employee or contractor returns to work following an absence of more than 90 days a return-to-work screening shall occur. Follow up drug screening shall be applied when appropriate as determined by management.

We reserve the right to conduct random drug and alcohol screenings on employees and contractors who perform safety-sensitive functions, such as driving CEI property or entering any worksite. Additionally, we also reserve the right to conduct unannounced random drug and alcohol screening on employees or contractors entering any worksite. We will require an employee or contractor to submit to a drug/alcohol screen if we have reasonable suspicion to believe that he/she has violated the prohibitions concerning alcohol and/or controlled substances based on observations concerning the appearance, behavior, speech, or body odors of that person.

Contractors or employees maintaining or using prescribed medications shall report the circumstances and effects to their supervisor. Some types of medications could have undesirable effects, and these can create a safety risk and endanger other contractors.

Periodically, unannounced inspections will be made of people entering or leaving CEI work sites by authorized CEI representatives. Entry onto CEI or client property is deemed to have provided consent to an inspection of a person, locker, vehicle, or any other personal effects.

Any refusals to submit to a drug/alcohol screen will be treated as a positive test, resulting in immediate contract dismissal or disciplinary action, up to and employment termination. The contractor or employee refusing to submit to the test will be asked to sign a refusal document. If they refuse to sign the document, it will be noted and kept on file.

Drug and alcohol screening will be performed by an approved and qualified medical clinic with a medical review officer authorized to perform the tests. All results are treated with confidentiality.



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If another contractor or employee comes to management with concern regarding another contractor or employee about alcohol or substance abuse, we will treat that with discretion and confidentiality. We will pursue investigation and decide accordingly whether a drug and or alcohol screen is the appropriate step to take.

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All contractors and employees are subject to the policies explained above.

This policy is to be posted in all CEI facilities by the site supervisor.



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3. Planning

OBJECTIVES

• To identify, assess, record and control risks in the workplace for routine and non-routine activities while ensuring employees are involved during risk management processes.

To eliminate, as far as is practicable, the risk of human injury, illness, or damage to property.

RESPONSIBILITIES

CEI Safety Manager

- Introduces planning and risk management procedures and assists site managers with implementation.
- Determines risk levels for identified hazards and continually reviews legal and other requirements.
- · Utilizes risk management procedure results when establishing annual safety and health objectives.

Managers and Supervisors

• Implements planning and risk management procedures and ensure employees are involved.

Employees

• Provide input to risk identification and assessment and follow risk control procedures.

HSE PLANNING PROCESS OVERVIEW

| Legal & Other Requirements Hazard Identification | Risk Assessment | Risk Control (Site Specific Safety Plan) |
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| Governmental HSE Standards and Laws Known & Followed Client HSE Rules and Requirements Known & Followed Internal SHMS Followed Subcontractor HSE Program (when required) Reviewed | Client Scope of Work Subcontractor Scope (when required) Worksite Hazard Assessment Pre-work Start Up Review Employee Input | Job Safety Analysis Field Level Risk Assessment Risk Assessment Matrix Employee Input | CONTINUOUS IMPROVEMENT Employee Input Annual Review New Tasks Added Corrective Actions Specific Safety Procedures Annual Stated Objectives | |
|--|---|--|--|--|
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Hazard Identification 3.1.

OBJECTIVES

- To provide guidelines for identifying workplace hazards.
- To ensure the potential hazards of new processes and materials are identified before they are introduced into the workplace.
- To identify the jobs/tasks which require risk assessment.

RESPONSIBILITIES

CEI Safety Manager, site managers, supervisors and employees' responsibilities are as identified in specific procedures and safety programs.

HAZARD IDENTIFICATION PROCEDURE

- CEI operations personnel notify the CEI Safety Manager if a new project is to begin.
- The CEI Safety Manager then conducts a baseline worksite hazard assessment which identifies the various tasks that are to be performed.

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Inputs into the baseline hazard identification include, but are not limited to:

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· Legal and other requirements

• Previous incidents and non-conformances

- Sources of energy, contaminants and other environmental conditions that can cause injury.
- Walk through of work environment.

3.1.1. Defining Hazards

A hazard is anything with the potential to harm life, health, or property. Classifications of workplace hazards are divided into six groups:

- Physical hazards such as noise, electricity, heat and cold.
- Chemical hazards such as toxic gases, noxious fumes, and corrosive liquids
- Ergonomic hazards such as the height of a workbench, the shape of a vehicle seat
- Radiation hazards, for example, from x-ray machines, high powered lasers, radioactive materials
- Biological hazards such as syringes containing potentially infected blood, etc.

Hazards identifications (as examples) are to include:

- Working Alone
- Thermal Exposure
- Isolation of Energy
- Hearing Protection
- Musculoskeletal Disorders
- Bloodborne Pathogens
- Confined Spaces
- Driving
- General Safety Precautions

3.1.2. Identifying Hazards

A complete inspection of all work site tasks will be conducted by the Safety Manager in conjunction with employees. This will develop an inventory of all the tasks conducted throughout the work site. Examples of types of tasks: grinding metal samples; transporting material from one area to another; decanting and mixing paints and



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solvents; operating machinery such as cranes, hoists, and forklift trucks; undertaking repair work inside confined spaces (such as holding tanks); undertaking cleaning and housekeeping work or spraying chemicals.

Additional areas for hazard identification include:

- Activities of all people having access to the workplace including contractors and visitors.
- Infrastructure, equipment, and materials at the workplace
- Changes or proposed changes in CEI, its activities, or materials
- Modifications to the SHMS include temporary changes and their impact on operations, processes, and activities.
- The design of work areas, processes, installations, machinery, operating procedures including their adaptation to staff capabilities.
- Job scope change if there is a change to a job scope then the hazards associated with the change shall be
 assessed. A job scope change should be discussed with effected personnel and documented via a Job
 Scope Change Meeting Form. This can be documented via a standard safety meeting form.

3.1.3. Continued Hazard Identification

At existing locations employees shall be continually involved in the identification of hazards. Unidentified hazards are to be reported immediately and assessed for risk. Additional sources for ongoing hazard identification shall include:

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- Routine Activities
- Job Hazard Analyses
- Field Level Risk Assessments
- Ergonomic assessments
- Industrial hygiene surveys
- Workplace Inspections
- Purchasing and procuring
- Job observations
- Audits
- Document review

Non-routine Activities



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Accident/incident investigations

Following emergency situations

It is also necessary to consider future tasks or situations that involve a change to the existing premises or process, or those which are non-routine.

3.1.4. Recording Hazard Identification Data

Once gathered, the hazard identification data will be recorded by the Safety Manager on the Worksite Hazard Assessment form. It shall be dated and signed.

3.1.5. Certification of Hazard Assessment

The CEI Safety Manager signs the certification portion of Worksite Hazard Assessment Form and includes it within the site specific HSE plan.

3.1.6. Review of Hazard Assessment

Hazard assessments are formally reviewed annually.

3.2. Risk Assessment

OBJECTIVES

- · To assess the risk posed by each identified hazard
- To prioritize the risks, recommended risk controls can be assigned.

RESPONSIBILITIES

CEI Safety Manager, site managers, supervisors and employees as identified specific reference procedures and safety programs.

3.2.1. Risk Assessment Procedure

- Each identified hazard is assessed for risk based on potential consequences of affecting injury to people, damage to assets, the environment or reputation of CEI.
- The frequency of risk exposure is then considered.
- Following risk assessment steps each risk assessed becomes classified as low, medium, or high in accordance with the CEI Risk Assessment Matrix shown below.

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3.2.2. Risk Assessment Matrix

The risk level of the hazard is recorded with the associated task on the worksite hazard assessment portion within the site specific HSE plan for the job site.



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RISK ASSESSMENT MATRIX

| | CONSEQUENCES | | | | | | |
|---|--|---|---|---|---|--|--|
| FREQUENCY | Insignificant Severity 0 (no injuries; no issue for environment) | Minor Severity 1 (slight health; minor environment effect; slight impact) | Moderate Severity 2 (moderate health; localized environment effect; work delay) | Major Severity 3 (extensive injuries; major environment effect; loss of production) | Catastrophic Severity 4 (multiple fatalities; extensive damage, massive environment effect) | | |
| Almost Certain (multiple times a day) | Use Risk Controls (Medium) | Use Risk Controls (Medium) | Use Risk Controls (Medium) | Intolerable (High Risk) | Intolerable (High Risk) | | |
| Likely (several times a day) | Use Risk Controls (Medium) | Use Risk Controls (Medium) | Use Risk Controls (Medium) | Intolerable (High Risk) | Intolerable (High Risk) | | |
| Possible (once a week possibly) | Review for improvement (Low) | Use Risk Controls (Medium) | Use Risk Controls (Medium) | Intolerable (High Risk) | Intolerable (High Risk) | | |
| Unlikely (could occur at some time) | Review for improvement (Low) | Review for improvement (Low) | Use Risk Controls (Medium) | Use Risk Controls (Medium) | Intolerable (High Risk) | | |
| Not Performed (work is not performed) | Review for improvement (Low) | Review for improvement (Low) | Review for improvement (Low) | Use Risk Controls (Medium) | Use Risk Controls (Medium) | | |

3.3. Risk Control

OBJECTIVES

- To provide guidelines to control identified and assessed risks.
- To emphasize the importance of understanding the hierarchy of controls for the effective elimination of identified risks within our workplaces.

RESPONSIBILITIES

CEI Safety Manager, site managers, supervisors and employees as identified specific reference procedures and safety programs.

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3.3.1. Hierarchy of Controls

CEI shall use the following priorities when determining controls to identify hazards:



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Elimination

- Substitution
- **Engineering controls**
- Signage/Warning and or administrative controls
- Personal Protective Equipment

3.3.2. Risk Controls

Risk assessed hazards are compiled with risk control methods including engineering or administrative controls and PPE required into the Worksite Hazard Assessment of the site specific HSE plan. No work will begin before the worksite hazard assessment is completed. Additionally, no risk assessed as High (Intolerable) shall be performed.

3.3.3. Emergency Control of Hazards

Only those employees competent in correcting emergency controls of hazards may be exposed to the hazard and only the minimum number of competent employees may be exposed during hazard emergency control. An example is a gas leak in a building. Only those competent personnel with training on fire safety, gas supply shut off and other related controls will attempt to resolve the emergency control of a hazard. CEI will make every possible effort to control the hazard or under the supervision of client emergency response personnel in every emergency.

3.3.4. Job Safety Analysis (JSA)

For those jobs with the highest injury or illness rates, jobs that are new to our operation, jobs that have undergone major changes in processes and procedures or jobs complex enough to require written instructions will have a Job Safety Analysis performed. JSAs are to be maintained in the Safety Manager's office for reference.

3.3.5. Field Level Risk Assessment (FLRA)

Prior to beginning any work task, a Field Level Risk Assessment shall be conducted. The senior or designated person of the work team will conduct the FLRA with the participation of other employees. The FLRA shall be documented and submitted to the designated supervisor after the task is completed.

3.3.6. PPE Assessment and Matrix

Personal Protective Equipment shall be identified via the CEI PPE Hazard Assessment Certification Form which shall be signed and dated by the Safety Manager.

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3.3.7. Site Specific HSE Plan (SSHP)

Each work location has a site specific HSE plan. Each employee reporting to a location shall receive a documented orientation from a CEI supervisor that includes the SSHP for that site.

The SSHP contains the CEI Health and Safety Policy, site specific safety requirements as well as a PPE matrix and a signed site-specific hazard assessment for that location, which the CEI has a responsibility to provide.

3.4. Legal and Other Requirements

OBJECTIVES

- To describe the process developed to identify and have access to legal and other requirements.
- To keep the information up to date and to communicate these requirements to those with compliance responsibilities.

RESPONSIBILITIES

CEI Safety Manager

- Identify and ensure access to legal and other requirements.
- Identifies, tracks, and monitors legal and other requirements for work performed.
- Provides updates and ensures accuracy and completeness of the CEI Safety and Health Compliance Matrix and communicates requirement changes to the site manager and supervisors.

Site Manager and Supervisors

- Notifies the CEI Safety Manager of the new projects and communicates responsibilities to our employees.
- Communicates facility and operational changes to the CEI Safety Manager.

Employees

• Follows all legal and other requirements.

PROCEDURE

CEI operations personnel notify the CEI Safety Manager if a new project is to begin.

The CEI Safety Manager then conducts an analysis which identifies the legal and other requirements that apply to the scope of work being performed.

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Employees are to have ready access to the current safety and applicable legislation as required. The bulletin board shall be utilized for this purpose.

3.4.1. Legal Requirements

- Regulatory statutes applicable to the jurisdiction
- Hazard or industry specific statutes and regulations
- Municipal laws/regulations/by-laws
- Collective Agreements (e.g., those containing provisions for personal protective equipment)

3.4.2. Other Requirements

- Client requirements
- Agreements with contractors
- Industry and trade association codes
- Standards that must be adhered to in the organization e.g., ACGIH Threshold Limit Values

Identified legal and other requirements are listed on the CEI Safety and Health Compliance Matrix.

Legal and other requirements are incorporated into the Worksite Hazard Assessment which is included in the site specific HSE plan for the project.

3.4.3. Means of Tracking Requirements

Establish means of tracking all the above (through internet, e-mail, safety bulletin boards etc.)

- CEI subscribes to those identified information services as required to be continually informed of regulatory scope changes.
- CEI uses regulatory agencies to check/verify new or revised legislation for the scope of work being conducted on safety and health.

3.4.4. Review of Requirements

Legal and other requirements are reviewed annually.

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3.4.5. CEI Safety and Health Compliance Matrix

| ASPECT | LOCATION | CITATION OR STANDARD | COMPLIANCE OBLIGATION OR TASK | FREQUEN CY | RESPONSIBL E PARTY | OPERATION AL | RECORDS |
|--|--------------------|---|--|----------------------|---|--------------------------------------|--------------------------|
| Overall, Health & Safety | All Operations | <mark>29 CFR 1910</mark> | U.S. Occupational Safety and Health Standards | Continuous | Entire Organization | Inspections | Training Inspections |
| Bloodborne Pathogens | All Operations | 29 CFR 1910.1030 | Employer shall establish a written Exposure Control Procedure. | Continuous | Safety Mgr. Supervisor Employee | Bloodborne Pathogens Program | Training SSHP Receipt |
| Permit Confined Spaces | All Operations | 29 CFR 1910.146 | Requirements to protect employees from the hazards of | None Precautiona | Supervisor Employee | Confined Spaces | SSHP Receipt |
| Hazard Communication | All Operations | 29 CFR 1910.1200 | Ensure that hazards of all chemicals are transmitted to employees. | As new chemicals are | All employees | HAZCOM Program | Training SSHP Receipt |
| HAZWOPER | All Operations | 29 CFR 1910.120 | Emergency response operations for releases of hazardous | Precautiona ry | Supervisor Employee | HAZWOPER Program SSHP | Training SSHP Receipt |
| Personal Protective Equipment | All Operations | 29 CFR Subpart I | Protective equipment shall be provided, used, and maintained whenever hazards can cause injury or impairment to any part | As Required | Safety Mgr. Project Mgr. Supervisor Employee | PPE Program SSHP Training | Training SSHP Receipt |
| Respiratory Protection | All Operations | 29 CFR 1910.134 | The employer shall be responsible for the establishment and maintenance of a respiratory protection | Precautiona ry | Supervisor Employee | Respiratory Protection Program | SSHP Receipt |
| Emergency Response Plan | All Operations | 29 CFR 1910.38 | An emergency action plan must be established and in writing. | As Required | Safety <mark>Manager</mark> | Emergency Response | SSHP Receipt |
| Fall Protection | All Operations | 29 CFR 1926.503 | Protection for working over 6' above lower working surface. | Precautiona ry | Project Mgr. Supervisor Employee | Fall Protection Program | SSHP Receipt |
| Environmental Compliance (Federal) | All Operations | CFR Title 40: Protection of Environment | U.S. Environmental Protection Agency Protection of Environment | As Required | Safety Manager Project | CEI EMS | As per CEI EMS |
| Client HSE Compliance | Client Specific | As specified by client | Follow individual client safety and environmental requirements | <u>Continuous</u> | All Employees | SSHP Inspections | SSHP Inspections |
| Vehicle Operation Compliance | All Operations | Federal, state and community | Follow all provincial and local vehicle operating laws and regulations | Continuous | Manager | Training License Verification | Human Resources |



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3.5. Written Safety and Health Goals, Objectives, and Programs

OBJECTIVES

- To establish and maintain proactive documented safety and health objectives within CEI.
- To have objectives consistent with our safety policy and our commitment to continual improvement.

RESPONSIBILITIES

CEI Safety Manager

- Develops the safety and health objectives for CEI on an annual basis.
- Occupational health and safety objectives and targets

Site Manager and Supervisors

Train employees on objectives.

Employees

Provide input into objectives planning through involvement.

3.5.1. Safety and Health Goals

The CEI Safety Manager identifies goals by:

- Aligning objectives with CEI policy, legal and other requirements, hazard abatement procedures.
- Making objectives specific, measurable, and achievable.
- Gathering input from employees and interested parties.
- Incorporating Management Review procedure results.

Examples of goals include:

- · Reduction of risk levels
- Elimination or reduction in frequency of undesired incidents
- Implementing additional features of the CEI Safety and Health Management System

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After goals are identified the CEI Safety Manager prioritizes them and establishes a scope, objective, time scale, and target, responsibilities, and resources requirements for each identified objective and provides a safety management program.

Performance against developed goals is measured by and communicated to employees in memos, safety meetings and other as-needed methods.

Developed goals are reviewed and modified on a quarterly basis. If circumstances have changed since the original formation of goals adjustments may be made and documented.

Progress on achieving goals is reviewed as part of the Key Performance Indicator procedure and Management Review procedure.

3.5.2. Objectives and Safety Programs

To establish and maintain management programs to achieve identified safety and health goals.

RESPONSIBILITIES

CEI Safety Manager

- Develop documents and communicate the safety and health management programs to achieve identified safety and health objectives.
- Monitors progress towards objectives.
- Updates and revises safety and health management programs accordingly.

Site Manager and Supervisors

Implement safety management programs.

EMPLOYEES

Follow requirements of safety and health management programs.

PROCEDURE

The CEI Safety Manager establishes safety and health management programs based on objectives and responsible parties are notified of their requirements.

Where significant modifications in working practices, processes or equipment are expected the management program will provide for new hazard identification and risk assessments.

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Progress for safety and health management programs is reviewed as part of the Key Performance Indicator procedure and Management Review procedure and shall be evaluated quarterly.

3.5.3. Written Annual Goals

| SCOPE | PROGRAM OBJECTIVE | TARGET & TIME SCALE | RESPONSIBLE PARTIES | RESOURCES |
|----------------|----------------------|---|---------------------|-----------------------|
| All Operations | Training Compliance | 100% Training Compliance by end of year | President | Time Training |
| All Operations | SHMS Implementation | Implement SHMS Documentation by the end of year | President | Time Administrative |



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4. IMPLEMENTATION & OPERATION

OBJECTIVES

- To define and communicate roles, responsibilities, and authorities necessary to establish, implement, and maintain the SHMS.
- To communicate the safety and health policy, objectives and targets, and other elements of the SHMS to employees and contractors.
- To ensure employees are appropriately trained.
- To establish procedures to manage safety and health inquiries from interested parties.
- To identify and describe the core elements of the SHMS.
- To control safety and health documents and procedures.
- To maintain documented procedures to control operations that could impact safety and health.
- To have an effective emergency preparedness and response plan.

RESPONSIBILITIES

All responsibilities are identified within each of the Implementation and Operation procedures.

4.1. Overview

Through effective implementation and operational controls CEI benefits by:

- Providing a framework for a systematic and integrated approach for safety and health management which allows the SHMS to become part of the fabric of our business.
- Making the SHMS "system" dependent and not "person" dependent.
- Promoting sound safety and health management, which becomes a means of doing business and not an end in and of itself.
- Positioning CEI as a safety and health leader.

4.2. Structure and Assignment of Responsibilities

4.2.1. Safety and Health Management System Organization Chart

PRESIDENT

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OBJECTIVES

- To define roles, responsibilities and authorities are documented and communicated.
- To ensure adequate resources are provided to enable safety and health tasks to be performed.

RESPONSIBILITIES

President

Ultimate authority and responsibility for the SHMS lies with the President. The President ensures that adequate resources are available to accomplish the goals of the CEI (SHMS), and that the system is incorporated in the day-to-day conduct of business.

Safety Manager

The CEI Safety Manager is responsible for ensuring development, implementation and maintenance of the safety and health management system within CEI operations. This position reports to the CEI President for responsibility of performance. Responsibilities include, but are not limited to:

- Sets an example for employees to follow by incorporating safe work practices in all aspects of their activities and following all CEI and client safety policies and procedures.
- Conducts incident analysis to identify incident trends.
- Ensure that investigations are conducted and conducting site inspections.
- Acts as a liaison between management and outside agencies.
- Assures training programs are established and tracked for employees and supervisors.
- Develops technical guidance and programs to identify worksite hazards.
- Ensures corporate compliance with legal and other requirements.
- Monitors health and safety, environment and quality assurance policies, procedures, protocols, and legal requirements and assists site management in implementation.



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Liaison with the client's Health and Safety department, governmental agencies (i.e., Public Health, etc.).

- Ensures due diligence records are maintained incl. audits are conducted.
- Monitors and address all program shortcomings.
- Performs all risk management requirements including worker's compensation procedures are followed.
- Prepare reports including key performance indicators to management and to the client as needed.
- Monitors corrective actions determined from audits, inspections, etc.
- Central point of contact for units in regards safety concerns.

Operations Management Members

These positions report to the CEI President.

- Setting an example for employees to follow by incorporating safe work practices in all aspects of their activities and following all CEI and client safety policies and procedures.
- Investigating (or assisting in) incidents.
- Enforcing all CEI and client safety rules, policies, or procedures in a consistent manner.
- Ensuring weekly safety meetings are conducted and documented.
- Incorporating safety performance in the personnel evaluation/appraisal process.
- Assuring that adequate resources are available to incorporate safety into their operations.
- Monitoring and ensuring those supervisors within their responsible area are performing their duties in accordance with this safety management system.

Supervisors

Supervisors report to operations management.

- Setting an example for employees to follow by incorporating safe work practices in all aspects of their activities and following all CEI and client safety policies and procedures.
- Enforcing all CEI and client safety rules, policies, or procedures in a consistent manner.
- Assuring that safety devices and PPE are available and properly utilized.
- Promptly addressing safety concerns and issues brought to their attention by employees.
- Assuring that injuries/illnesses are treated promptly, and management being notified immediately.

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Assisting in investigating all incidents and near misses.

- Assuring that no unsafe condition exists in their area of responsibility.
- Assuring that employees are properly oriented and trained for hazards and equipment at their location.
- Performing safety orientations and documenting the orientation before allowing any employee to begin work at their location.

All Employees

Working safely is a condition of employment. Each employee has personal responsibility and accountability for safety on the job. All employees are responsible for:

- Following all CEI and client safety policies and procedures and perform assigned work duties in a safe manner.
- Stopping work immediately if they consider conditions or work methods to be unsafe and notify their supervisor of the problem.
- Immediately reporting any injury, suspected injury, job related illness, spill, or damage to any property to
 their immediate supervisor. If their immediate supervisor is not available, the employee is then to
 immediately notify the project manager.

PROCEDURE

4.2.2. Documentation and Communication

Responsibilities are defined and documented within the Responsibilities section of each SHMS procedure. The responsibilities are clearly communicated to employees through various means such as job descriptions, meetings, site specific HSE plans, training, SHMS Manual, etc. SHMS responsibilities are reviewed and revised through inspections, assessments, and management reviews.

4.3. Training, Awareness and Competency

OBJECTIVES

- To ensure the competence of personnel to carry out their designated function.
- A competent employee means adequately qualified, suitably trained and with sufficient experience to safely perform work without supervision or with only a minimal degree of supervision.

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RESPONSIBILITIES

CEI Safety Manager

Identify updates and monitors training for employees.

Site Manager and Supervisors

- Shall ensure all employees assigned to their project complete training identified in the training matrix.
- Shall ensure that any work that may endanger an employee must be completed by an employee who is competent to do the work.
- Shall ensure all employees assigned to their project are trained in procedures until they are competent.
- Shall ensure all employees have sufficient experience to safely perform work without supervision or with only a minimal degree of supervision.

Employees

Attend and follow the requirements of safety and health management training.

PROCEDURE

4.3.1. HSE Competency Assurance Process

Competence is a combination of knowledge, understanding and skill, and the appropriate level of competence cannot be acquired simply by attending a training session. Experience acquires understanding and skill. For individuals managing HSE hazards and risks experience and training are essential. The following components are to be considered for each worksite's delivery team for competency assurance:

Experience Level of Knowledge Capability to Perform

Upon hire with CEI every employee will participate in the Competency Assurance Process. This process begins with the selection of personnel and enters a continuous improvement loop that will stay with the employee during his career with CEI.

At CEI our view of competency assurance involves the continuous assessment of training and development needs against a person's responsibilities, abilities, and critical activities. Not only will employees gather evidence of competence, but they will also participate in an annual appraisal to assess their performance, behaviors, and personal development.



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This process enables the continuous improvement loop that feeds back into training and development activities that ensure competency assurance is an ongoing career cycle process.

- 1. Job Description Identified → Candidate Selection and Hiring Process (Reference and Background Check, Drug Screen, Physical Assessment) → Person Assessed and Hired for Open Position
- 2. Experience, Qualifications Assessed for Initial Training ↔ Initial Induction Training Completion
- 3. Further Training Required? If no \rightarrow Ready for Work \rightarrow On the Job Training \rightarrow Competency Continually
- Annual Performance Appraisal → Ready to Promote? → Employee Promoted → Further Training Required?

Additional competency regarding health and safety is demonstrated during inspections. Employees are interviewed for knowledge to determine competence to work safely and be knowledgeable of their responsibilities within the CEI Safety and Health Management System.

For individual directly managing risk the specific requirements will be matrixed with training for areas such as legislative requirements, client HSE requirements and recognized certification and licensing.

4.3.2. Identification of Training and Competency Needs

Training is identified in our training matrix which specifies safety and health training needs by job title. Our training matrix is updated based on changing risks.

4.3.3. Training Records

All training records are maintained on site either by the CEI Safety Manager or senior representative of management or their designee.

4.3.4. Delivery of Induction, Transfer and Refresher Training

Employees receive initial induction training. No work by any employee can begin until the orientation is completed.

Training requirements are tracked by the CEI Safety Manager and formal training sessions are conducted either on or off site by the Safety Manager or competent/qualified instructor for the required subject matter.

4.3.5. Training Documentation

All training must be documented with date; employee name, employee signature; instructor name; instructor signature, and title of course.

Each new employee shall receive an orientation prior to beginning any work.

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4.3.6. Supervisor Safety Management Training

Supervisors and managers receive annual, documented safety management system training.



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4.3.7. **Training Matrix**

| Additional training for identified hazards must be completed prior to employee exposure based upon a hazard assessment. Sample shown. | LOCATIO N | FREQUEN CY | Admin | Manage ment | Craft |
|---|--------------|---------------|-------|----------------|-------|
| Bloodborne Pathogens | All | A | PRN | X | X |
| Confined Spaces | All | <u>I</u> | | X | X |
| Defensive Driver Awareness Driving Safety | All | I | X | X | X |
| Electrical Safety - Unqualified | All | I | | X | X |
| Emergency Response Plan | All | <u>I</u> | X | X | X |
| Fall Protection | All | ļ . | | X | X |
| Fire Extinguishers | All | A | X | X | X |
| First Aid/CPR | PRN | 2 | PRN | PRN | PRN |
| H2S | All | ļ ļ | | X | X |
| Hand and Power Tools | All | ļ ļ | | X | X |
| HAZCOM | All | ļ ļ | X | X | X |
| Hearing Conservation | All | A | X | X | X |
| Isolation of Energy LOTO | All | ļ ļ | | X | X |
| AHL | All | ļ ļ | X | X | X |
| Ladder Safety | All | ļ , | | X | X |
| Personal Protective Equipment | All | ļ ļ | | X | X |
| Rigging Awareness | All | <u>I</u> | | X | X |
| Scaffolding | All | ļ ļ | | X | X |
| Site Specific HSE Plan | All | <u>I</u> | X | X | X |
| Supervisor Safety Training | All | PRN | PRN | X | PRN |

PRN = As Required Frequency: I = Initial A = Annual 2 = 2 Years 3 = 3 years

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4.3.8. Short Service Employee Program

The purpose of the Short Service Employee (SSE) Management program is to prevent work related injuries and illnesses to new hires and temporary workers. The Supervisors and co-workers must be able to readily identify Short Service Employee participants. CEI will assign experienced employees to oversee the daily activities of those assigned to the SSE program. Refer to the CEI Short Service Employee Procedure.

<u>Short Service Employee</u> – An employee or sub-contractor employee with less than six months' experience in the same job or with his/her present employer.

- Supervisors will ensure that all new, transferred, and temporary employees have been through CEI Safety
 Orientation and have complete knowledge of the expectations for their job function.
- Short Service Employee participants will wear orange hard hats or another approved method of identification. The CEI shall comply with the client designated hard-hat color for SSE.
- Mentors will set the proper safety example for any Short Service Employee assigned them.
- Mentors will be assigned one short service employee. Exception: in shop environments, a maximum of 3
 Short Service Employee, participants may be assigned per mentor.
- Short Service employees on client locations shall make up no more than 50% of a crew.

Short Service Employee Mentor – The mentor of the Short Service Employee shall:

- Have the desire, patient disposition, and be willing to devote the necessary time to succeed as a mentor.
- Possess knowledge and skills in the job tasks assigned to the SSE.
- Be willing and able to effectively listen to the SSE to determine if the SSE is learning and retaining the knowledge being shared.
- Provide a positive SAFETY attitude, avoid criticism, and strive to build confidence and self-esteem in the SSE.
- Can teach the SSE the proper way to create a quality JSA and to follow that JSA in performing tasks.
- Be willing to watch an SSE perform a job without interfering if the SSE is not able to hurt themselves, others, or damage equipment,
- Keep abreast of new equipment in their field of expertise,
- Refrain from taking short cuts and doing anything hazardous to health or safety,
- Demonstrate a positive work ethic always, and
- Follow all CEI policies and procedures.

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• Ensure SSE wears proper identifying equipment.

4.4. Consultation and Communication

OBJECTIVES

To encourage participation in good safety and health practices and support our policy and objectives by consulting and communicating with all employees.

RESPONSIBILITIES

CEI Safety Manager

- Establishes a procedure to ensure that pertinent safety and health information is communicated to and from employees and other interested parties.
- Ensure employees are involved in the development and review of procedures to manage risks.

Site Manager and Supervisors

- Encourages all employees to participate in safety matters and provide input into the safety process.
- Immediately forwards any question, concern, or suggestion any employee has regarding safety and health.

Employees

Provide input into the safety process and participate in all levels of safety they choose to

PROCEDURE

Methods used to involve employees in hazard identification, risk assessment and risk control and to encourage employee involvement in the safety and health process include:

4.4.1. Open Door Policy

It is preferred that the immediate supervisor and/or project management be consulted for resolution of the concern; however, CEI maintains a strong open-door policy to report problems or concerns to any level of management without fear of reprisal of any employee.

4.4.2. Behavior Based Safety Program (BBS)

• Employees may report any suggestions, unsafe acts, unsafe conditions, or recognition, even anonymously, via the CEI BBS Safety Observation Form). The name of the employee being observed is never used. The

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form is to be immediately forwarded to the CEI Safety Manager. Refer to the CEI Behavior Based Safety (BBS) Procedure.

- Employees may use other observation forms if another safety observation program is present.
 Observations by fellow employees are to be performed in a positive, non-judgmental manner and the observing employee must give permission prior to the observation.
- No disciplinary action may result from safety observations by fellow employees. Supervisors will always
 allow time for safety observations to be made based on operational scheduling. Supervisors do not
 conduct observations.

4.4.3. Incident Notice Form

This communicates lessons learned from incidents, is posted on employee bulletin boards, and shall be discussed in weekly safety meetings.

4.4.4. Weekly Safety Meetings

Employees are required to attend safety meetings, and the meetings shall be documented. Management is to attend all safety meetings if present on site.

4.4.5. Language Barriers

If we have any non-English speaking employees an interpreter will be provided to ensure understanding of safety rules. Appropriate language information, caution and warning signs will be posted.

4.5. Operational Control

OBJECTIVES

To establish and maintain arrangements to ensure effective measures are used to control risk, to follow our safety and health policy, meet objectives and conform to legal and other requirements.

Refer to specific CEI safety program document external to this document.

RESPONSIBILITIES

CEI Safety Manager

Responsible for development of operational controls and reviewing to confirm the appropriate legal and other requirement are identified in the operational controls.

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Site Manager and Supervisors



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Responsible for the implementation of operational controls at the operational level of the SHMS

Identifies the roles and responsibilities of operations personnel.

Employees

- Follow all safety and health procedures.
- Provide suggestions and other input to improve procedures.

PROCEDURE

4.5.1. Compliance with Legal and Other Requirements

The Manager, with assistance from the CEI Safety Manager, leads the development, documentation, and maintenance of applicable operational controls. Operational controls are developed for safety and health requirements identified in the Safety and Health Compliance Matrix.

4.5.2. Work Permits and Permit to Work Form

CEI will utilize client work permits in accordance with their guidelines. Work will not begin until the client's work permits are completed. CEI will develop a permit to work form where required by client or legal requirement.

4.5.3. Identified Hazards and Risks

Operations and activities associated with hazards and identified risks are addressed within the SHMS through the worksite hazard assessment.

4.5.4. Management of Change (MOC)

The Manager identifies facility and operational changes for review. The CEI Safety Manager determines whether the changes have a potential impact on the operational controls and, if so, updates the operational controls in conjunction with the Manager. Modifications and revisions to operational controls are communicated to relevant personnel via the site specific HSE plan. Refer to the CEI Management of Change Procedure.

4.5.5. Purchase of Goods and Services

- Only approved suppliers are used when purchasing personal protective equipment to ensure the equipment meets regulatory requirements.
- No hazardous chemicals may be purchased without proper SDS documentation.

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4.5.6. Systems to Control Access or Exiting Customer's Premises

- All vehicles will be properly insured and equipped with all client vehicle required safety equipment.
- All staff will have proper client training and identification prior to entering a client location.
- All staff will log in and meet our client requirements.
- No material will be brought onto or leave the client's property without permission from the client in accordance with their requirements.

4.5.7. Background Checks Prior to Issuing Identification Cards

- All individuals shall provide proof of identity prior to being issued a badge or access to CEI or client property. The proof must be issued by a governmental agency and have a photo (driver's license, passport, etc.).
- All visitors shall log in and out of our or client facilities.
- Further background investigation may be required based on the sensitivity of the employee's position.

4.5.8. CEI Employee Identification System

All employees shall be issued an ISNetworld, client or other equivalent CEI identification badge with photo
included. Temporary badges can be downloaded from ISNetworld prior to the final badge arriving.
Employees are required to carry at least the ISNetworld badge in addition to any client or CEI issued
identification badge.

4.5.9. Hazardous Materials

- No controlled products or materials will be allowed to be used unless there is a valid Safety Data Sheet (SDS) available on-site and there is a supplier or workplace label on the container for any controlled product that is produced, manufactured, or used at any work site.
- CEI will ensure the SDS is obtained from the supplier when receiving a controlled product on each job site.
- CEI will ensure that SDS are filed at the work site where they will be readily accessible to employees. SDS must be updated every three years.
- CEI will ensure that SSDs are available and posted near the work site where controlled products are used.
- Managers will ensure that employees are notified if a controlled product is to be used in an open area or where fumes may migrate.
- A Controlled Product Inventory List and Safety Data Sheets shall be kept at a main location and will be made available to employees for review.

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Any work site generated waste classified as hazardous shall be stored and handled safely and safely using
a combination of all means of identification and instruction of employees on the safe handling of the
hazardous waste.

4.5.10. Control of Hazardous Materials for Client Locations

No hazardous material will be brought onto client property unless all client approval processes have been
met. This may involve a needs analysis review and SDS submittal and approval. All client procedures must
be followed.

4.5.11. Reporting Hazardous Conditions, Security Incidents, or Injuries

- All employees have a responsibility for reporting hazardous work conditions or acts that are encountered
 on the job site.
- Employees shall not perform any work they feel is unsafe. Each employee is required to immediately
 report any unsafe condition or act to their immediate supervisor. Any employee may report hazardous
 work conditions without fear of reprisal.
- Employees shall immediately report any injury, near miss and incidence of fire, property damage, theft or
 other security related matter and environmental non-conformance or, before reporting for work, and any
 non-work injuries or prescriptions that could affect their ability to safely perform their normal job.
- Failure to report incidents, hazardous work conditions or near misses shall result in disciplinary action.
- Additional methods for reporting hazardous conditions include Weekly safety meetings; CEI BBS Safety
 Observation Form to the CEI Safety Manager/ Supervisor or JHSC
- Direct communication with any member of CEI supervision or management.
- Client hazard reporting methods.

4.5.12. Fire Fighting - Incipient Policy

Employees shall only use fire extinguishers if trained. No employee will risk their own or others personal safety in attempting to put out a fire in its initial (incipient) stage. Employees will evacuate and use the appropriate alarm and allow qualified individuals to attempt to extinguish the fire.

4.5.13. Disciplinary System

Management is committed to the safety excellence of its employees by providing an injury and incident free workplace. All employees are to abide by the regulations, safety rules and the use of safe work practices and procedures. Refer to the CEI Disciplinary Action Procedure.

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Safety violations will be handled in an objective but firm manner. The enforcement progression follows the steps outlined below with documentation at each stage:

- Verbal Warning
- Written Warning
- Dismissal

Violation of any of the below rules will not be tolerated on the job and are additional grounds for immediate discipline up to and including dismissal:

- Consuming or being in possession of alcohol or illegal drugs on CEI premises, or on any CEI jobsite, is prohibited.
- No weapons or firearms of any type are allowed on the worksite.
- · Fighting, horseplay, practical jokes or otherwise interfering with other workers is prohibited.
- Theft, vandalism or any other abuse or misuse of CEI property is prohibited.
- All unsafe acts and conditions, including "near miss" incidents, are to be reported to appropriate supervision promptly.
- Hard hats, safety boots and safety glasses are to be worn always on all jobsites.
- All work shall be carried out in accordance with appropriate safe work practices and your supervisor's direction.
- Only those tools that are in good repair, with all guards and safety devices in place, shall be used.
- Attempted or actual physical force to cause injury, threatening statements, or other actions to cause an employee to feel they are at risk of injury.

4.5.14. Impairment

CEI has a ZERO tolerance and prohibits any employee from possessing or being under the influence from alcohol, drugs, and other substances at any CEI work location. Refer to the CEI Drug and Alcohol Policy Statement.

4.5.15. General Safety Standards and Guidelines

The below applies to all CEI worksites. Additional work practices are contained in the site specific HSE plans based on local operating requirements as well as specific CEI safety programs associated with this safety and health management system.

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 All work that may endanger an employee must be completed by an employee who is or is working under the supervision of an employee who is competent to do the work. All employees must be trained until they are competent.

Housekeeping

- CEI is responsible for making sure that the work site, and entry and exit routes at a work site, are free of waste, materials, and equipment.
- Obstructed entry and exit routes can pose a serious hazard to workers having to leave the work site
 quickly, as might be required during an emergency and shall always be kept clear.
- Obstructions may reduce visibility at a work site and may also present a tripping hazard and shall be removed as observed.

Lighting

- CEI is responsible for ensuring adequate lighting is available for tasks requiring the ability to distinguish
 details, such as an electrician working on live circuits at a panel board or a sewing machine operator
 stitching a product.
- CEI is responsible for protecting light sources above a working or walking surface against damage.
- Emergency lighting must be available if employees are in danger if the normal lighting system fails. Natural daytime lighting cannot be relied upon as a dependable source of emergency lighting.
- CEI is responsible for ensuring that an emergency lighting system provides sufficient light to allow workers
 to safely leave the work site, start any necessary emergency shutdown procedures or restore normal
 lighting.

Pallets and Storage Racks

- All goods, materials and equipment at work sites must be stacked, stored, and secured in such a way that
 they do not flow, move, roll, or collapse. Employees responsible for stacking, storing, or securing goods,
 materials, and equipment must be trained in safe methods for doing so.
- Stacks, shelving, and other fixtures for holding or storing materials shall be laid out and designed so that there is sufficient access for safe loading and unloading.
- Storage areas shall be specifically designated and be clearly marked. Aisles should be wide enough for the type of storage and be kept free of obstacles and waste materials.
- Suitable racks will be provided for materials capable of rolling such as steel tubes, bars, and piping. Large diameter tubes or pipes can be stored on their sides as drums might be stored.

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 Wedges, chocks, stakes, or other means shall be used to restrain the bottom tier of round objects that are stacked or tiered and that could cause the stack to collapse by rolling or moving.

- Racks, shelving, fixtures, etc. shall be regularly inspected for damage and other defects that might cause loss of strength or result in injury or damage.
- Employees must report to their employer any damage to storage racks as soon as is practical.

Restraining Hoses and Piping

- In cases where failure or disconnection could cause movement that endangers employees, the hoses, piping and their connections must be restrained.
- Methods of restraint include wiring together hose connections, clamping or bracketing pipe sections, and securing restraint cables at the ends of hoses or pipes that function as loading spouts.

Securing Equipment and materials

- Bags, containers, bundles, etc. stored in tiers must be stacked, blocked, interlocked, and limited in height to prevent sliding or collapse.
- Loads must be secured by tie-downs, bulkheads, or blocking. Rolling equipment, when parked, shall have wheels chocked to prevent unintentional movement.

Vehicle Traffic Control

 Employees on foot and exposed to the hazards of moving vehicles are required to wear highly visible apparel that is clearly distinguishable.

<u>Apparel</u>

 Apparel should be kept clean and worn as intended – done up properly around the body with no loose or dangling parts, there is to be no wearing of jewelry while working on site to ensure no entanglement and no other clothing or equipment shall obscure high visibility clothing.

4.5.16. Facility Equipment and Working Conditions

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- Damaged and faulty equipment reporting procedures must be in place.
- No CEI employee is allowed to service vehicle tires or wheel assemblies. This work shall only be performed by a qualified contractor.
- No equipment shall be operated unless the employee has received proper training by the supervisor.
- Tools and equipment damaged during use must be replaced or repaired only by a qualified person or CEI.



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- Floors, platforms, ramps, stairs, and all walking surfaces for employees must be maintained in a state of safe repair and kept free of slipping and tripping hazards. If such areas are taken out of service, CEI will take reasonable means for preventing entry or use.
- CEI shall ensure that worksite traffic is controlled to protect our employees. This will be accomplished
 through engineering controls or administrative controls either by CEI or via our customers if they maintain
 control of the traffic on the worksite. Each worksite must have a designated safe way of entering and
 exiting.
- CEI will ensure that housekeeping issues such as keeping the work site clean and free from materials or equipment that could cause employees to slip or trip.
- CEI will ensure all equipment is maintained, safe to perform adequate strength for its purpose and free
 from obvious defects. As with our statement that if it isn't safe doesn't do it this also applies to
 equipment; if it isn't safe don't use it.
- Any equipment being found to be defective or in need of repair shall be tagged out, isolated from service
 by being turned into an employee's direct supervisor and not used until repaired by a qualified repair
 person.

4.5.17. Lone Workers Policy

Each worksite shall develop a Working Alone Plan and must provide effective radio, telephone, cellular phone, or other electronic communication between an employee who works alone and persons capable of assisting with the work in an emergency or if the employee is injured or ill.

Each worksite's Working Alone Plan shall address having an established contact person. A person must be designated to establish contact with the employee at predetermined intervals and the results must be recorded by the person.

If electronic communication is not practicable or readily available at the worksite, CEI must ensure that a representative of CEI or another competent employee visits the employee, or the employee contacts CEI or another competent employee.

These visits or contacts shall be at intervals of time appropriate to the nature of the hazards associated with the employee's work. As a minimum, contact shall occur no less than every four hours.

The hazard assessment and Working Alone Plan at each CEI worksite must be reviewed on an annual basis or when work processes or arrangements which could affect an employee's well-being are introduced or changed.

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4.5.18. Lifting and Handling Loads

No employee will manually lift, lower, push, pull, carry, handle, or transport a load that could injure them.
 All employees shall receive ergonomic training addressed in the MSD procedure in this safety management system.

- CEI has a responsibility to provide, were reasonably practicable, appropriate equipment for lifting, lowering, pushing, pulling, carrying, handling, or transporting heavy or awkward loads.
- Within each worksite's site-specific safety plan is a hazard assessment that all employees receive.
 Included within that document that all employees receive and are tested on is an area addressing how to
 handle heavy and awkward loads to minimize manual handling by the employee. Examples include not
 lifting over a set amount, being required to ask for help, being required to utilize mechanical means for
 lifting and transport, etc.
- Material and equipment must be placed, stacked, or stored in a stable and secure manner. Stacked
 material or containers must be stabilized as necessary by interlocking, strapping or other effective means
 of restraint to protect the safety of employees.
- An area in which material may be dropped, dumped, or spilled must be guarded to prevent inadvertent entry by employees, or protected by adequate covers and guarding.

4.5.19. Fatigue Management

Refer to the CEI Fatigue Management Procedure. The guiding principles of fatigue management shall be incorporated into the normal management functions of the business and include the following:

- Employees must be in a fit state to undertake work.
- Employees must be fit to complete work.
- Employees must take minimum periods of rest to safely perform their work.

The following work hour limitations and will control job rotation schedules to control fatigue, allow for sufficient sleep and to increase mental fitness. If local legislated requirements are higher, they shall be followed.

- 1. Every Employee shall have necessary work breaks to avoid fatigue. These scheduled breaks will apply to both driving and on-site hours. The following shall be a minimum (or reflect local legislated requirements):
 - 15 Minutes each 2.5 Hour
 - 30 Minutes after 5 Hours
 - 30 Minutes after 10 Hours

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2. No Workers shall work more than:

- 12 hours per day
- 24 Days Continuous
- 3. Unfamiliar or irregular work should be avoided.

CEI will provide equipment such as anti-fatigue mats for standing, lift assistance devices for repetitive lifting and other ergonomic devices as deemed appropriate, chairs for workers to sit periodically and will provide periodic rest breaks for personnel. CEI will also periodically evaluate and improve work tasks to control fatigue.

4.5.20. Safe Journey Management (SJM) Policy

Each journey exceeding 10 miles outside of base operational areas, shall be planned, executed, monitored, controlled, and reviewed in a manner that the purpose of the journey is accomplished without any incident. A written request and report shall be completed, and the site manager make a monthly report to the Safety Manager for SJM trips completed. This journey management plan must be performed in such a way as to:

- To minimize risks and incidents during transport or travel operations
- To reduce non-planned events inherent in transportation
- To increase the effectiveness of suitable emergency response planning

Potential journeys involving driving and/or road transport should be screened and assessed relative to hazards, risks, and costs with the following type of questions:

- Is the journey necessary or will phone calls, e-mail, or videoconferences, etc. achieve acceptable results?
- Must you drive, or is suitable public/commercial transportation available?
- Can the business requirement for a potential journey be delayed and possibly combined with a later trip?
- Can the journey be combined with other people to share a vehicle?
- Is a fit-for-purpose vehicle for the expected route and conditions available (for example, a four-wheel drive vehicle, etc.)?

4.5.21. Driving Safety

Operators of CEI or clients on or off-road vehicles shall be qualified by possession of a valid, current driver's license for the type of vehicle being driven.

No unauthorized passengers shall be in vehicles we operate.

Drivers shall have 3 years of driving experience on the vehicle he/she is licensed to drive and regularly drives.

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Passenger compartments are to be free from loose objects that might endanger passengers in the event of an incident. Any vehicle with non-segregated storage shall be equipped with a cargo net or equivalent to separate the storage area.

Vehicles (light vehicles, heavy vehicles, and trailers) may not be modified without the endorsement of the manufacturer.

Signs, stickers, or labels are to be fitted in such a manner that they do not obstruct the driver's vision or impede the driver's use of any controls.

CEI requires drivers and all passengers to wear seat belts anytime the vehicle is in motion. All CEI vehicles shall have seat belts installed, and they shall be used.

Employees driving vehicles are required to:

- Obey all local and provincial driving laws or regulations as well as requirements of clients.
- Immediately report any citation, warning, vehicle damage or near miss associated with CEI or client vehicle operation to the supervisor.
- Immediately report any restriction or change to their driving privileges to the supervisor.
- Seat belts shall always be worn by all occupants during the operation of any vehicle; only seats fitted with three-point inertia-reel type seatbelts shall be used. All vehicles shall have seat belts installed.
- Defensive drivers continually assess conditions and hazards and remain prepared for any challenge that may approach them.
- When speaking with a passenger, always keep your eyes on the road, Both hands on the wheel.
- Our policy prohibits backing whenever practicable. Where backing up is required, drivers, when parking, should make every effort to park their vehicle in a manner that allows the first move when leaving the parking space to be forward. The vehicle must either have a reversing alarm, or the driver shall use a spotter or walk around the truck/trailer prior to backing.
- No use of cell phones, radios or other electronic devices while driving any vehicle vehicles must be safely parked prior to using a mobile phone or 2-way radio.
- Slow down when passing through construction areas, large vehicles, wildlife, fog, rain, snow, or anything else that adds a hazard to your driving.

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Drive for conditions, not just the speed limit.



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Alcohol or illegal drugs are not allowed to be in a CEI, client or leased vehicle at any time and all vehicles
are subject to random inspections.

Drivers are to be prepared before leaving:

- Perform 360 walk around report new damage.
- Check windshield for cracks that could interfere with vision.
- Inspect vehicle damage and immediately report any damage to the supervisor if not previously observed.
- Make sure dirt or snow is removed from lights on all sides of the vehicle.
- Brush or clean off snow or ice on all windows to ensure complete vision.
- Check the fuel level to be certain the destination can be reached.
- Check to ensure the license plates and inspection tag on vehicle are current.
- Ensure that there is a first aid kit and inspected fire extinguisher in the CEI vehicle.
- Ensure driver is rested and alert for driving.
- Secure all loads.
- Employees are not to perform repairs or maintenance other than routine fluid additions unless qualified.
- Assess the risk of a journey before driving and plan their driving route based on a journey risk assessment.

4.5.22. Vehicle Requirements

- All drivers of light vehicles shall carry a high visibility jacket for use in case of emergency stops.
- All instrumentation will be within gauge safe operating limits(e.g., speedometer, fuel gauge).
- All light duty vehicles (including buses) shall be equipped with adjustable left, right and central rear-view mirrors.
- All light duty vehicles carry a minimum of one collapsible hazard warning triangle.
- All light vehicles should be equipped with a securely stowed first aid kit.
- All vehicles are to be equipped with a multipurpose fire extinguisher with a capacity of at least 0.9 kg/2 lb.
 The fire extinguisher shall be securely mounted on a bracket and located so that it is easily accessible in an emergency without becoming a hazard in case of an incident.
- All vehicles or driver shall have a cellular phone, 2-way radio, or other communication device that allows communication with emergency response personnel or CEI managers.

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 All vehicles will be outfitted with an adjustable steering column and the vehicle steering wheel will be located on the left-hand side of the vehicle.

- Any vehicle with non-segregated storage shall be equipped with a cargo net or equivalent to separate the storage area.
- The driver shall ensure that passenger compartments are free from loose objects that might endanger passengers in the event of an incident.
- Drivers are prohibited from backing whenever practicable.
- Drivers must have a reversing alarm, use a spotter, or walk around the truck/trailer prior to backing.
- No vehicles less than 2000 pounds are to be used on public roads. All CEI vehicles (light, heavy and trailers) shall be suitable for operation in local climate conditions.
- Rollover protection will be installed in any vehicle to address high risk environments. The rollover protection engineered will conform to recognized regulatory standards and preferred industry practices.
- Tire type and pattern is to be recommended by the vehicle or tire manufacturer for use on the vehicle in the area of operation.
- Tires, including spares if full size, are to be of same type, profile, and tread pattern, except when the vehicle or tire manufacturer recommends a different type for certain axles.
- Vehicles (light vehicles, heavy vehicles, and trailers) may not be modified without the endorsement of the manufacturer.
- Vehicles are to be fitted with a spare wheel and changing equipment to safely change a wheel, or a suitable alternative.
- Vehicles longer than 6 meters/20 feet or with restricted rear view (i.e., pickup trucks that are fully loaded) are to be fitted with an audible reversing alarm.
- Where backing is required, drivers, when parking, should make every effort to park their vehicle in a manner that allows the first move when leaving the parking space to be forward.

4.5.23. PPE

- The use and care of personal protective equipment is the responsibility of the employee. CEI provides basic safety equipment such as safety glasses; gloves and other as-required PPE.
- PPE must be inspected by the employee for defects prior to each use. Where defective or damaged PPE is
 found during inspection, it is disposed of. PPE must be kept clean and in good repair always. The CEI PPE
 Procedure and SSHP detail the PPE Matrix as well as the selection, use, care, and training for PPE.

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• CEI may require other companies with employees to work on our site. They shall have a comprehensive health and safety program and comply with CEI safety and environmental policies.

 We allow no other CEI's employee to be on CEI jobs until documentation is provided demonstrating the employees meets all required training based on the worksite hazard assessment.

4.5.24. Preventative Maintenance Program for Tools and Equipment

All tools, equipment and vehicles must be properly maintained so that workers are not endangered. Preventive maintenance is the systematic care and protection of tools, equipment, machines, and vehicles to keep them in a safe, usable condition limit downtime and extend productivity. Maintenance tasks themselves are potentially hazardous and can result in injury. This maintenance program must be prepared at a site level and:

- Be well organized and scheduled.
- Controls hazards.
- Defines operational procedures, and
- Trains key personnel.

General requirements for equipment maintenance include:

- Obtaining a copy of the maintenance schedule recommended by the manufacturer.
- Ensuring that maintenance is performed as required.
- Ensuring that the person(s) performing the maintenance are competent (e.g., licensed mechanic).
- Retaining records of maintenance/service conducted.
- Specifying who is responsible for overseeing equipment maintenance and where the records are kept.
- Set up a system for removal and tagging of damaged or defective tools and equipment.

Tools and Equipment Maintenance Program

- Only properly trained workers are to use tools, equipment, and vehicles.
- Inspect all tools, equipment, and vehicles before using.
- For vehicles, inspection will consist of doing a circle check.
- If applicable, maintenance schedules for all tools, equipment and vehicles are to be respected.
- Each jobsite supervisor is to conduct a bi-weekly inspection of all tools, equipment, and vehicles on the site. This inspection is recorded bi-weekly using an inspection checklist based on the type of equipment and vehicles at that site.

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If at any time a worker judges that a tool, equipment, or vehicle is unsafe for use, they are to properly tag the item and inform the supervisor immediately.

Tools, equipment, or vehicles that are tagged unsafe shall be either repaired or replaced - CEI management shall be informed.

REMINDERS: Always use Hand and Power Tools Safely

- Select the right tool for the job.
- Keep tools in good condition.
- Use tools the correct way.
- Keep tools in a safe place.

Maintenance Personnel Qualifications - All individuals who perform maintenance work on CEI tools shall have the appropriate skills, accreditation, and/or certification. This certification applies both to CEI employees and to contracted maintenance services.

Mobile Equipment Maintenance Program - Maintenance Personnel Qualifications - All individuals who perform maintenance work on CEI mobile equipment will have the appropriate skills, accreditation, and/or certification. This certification applies both to CEI employees and to contracted maintenance services.

Operator Qualifications and Training - All individuals who operate mobile equipment, cranes, vehicles etc. will have the appropriate skills, accreditation, and/or certification. This applies to both CEI employees and contracted equipment services. The approval process includes the following:

- Possession of a valid driver's license appropriate to the type of equipment
- Successful completion of a practical operating exam administered by competent and authorized personnel.
- Vision test to meet the appropriate standard Vision tests must be conducted by competent and authorized personnel.
- Hearing test with or without a hearing aid must be adequate for the specific operation. Hearing tests will be conducted by competent and authorized medical personnel.
- No history of epilepsy or of a disabling heart condition or any other physical disability or impairment.
- The operator shall be trained in the following:
 - Their responsibilities to operate the equipment in a safe manner.

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Familiarity and comprehension of safety requirements for the piece of mobile equipment which they intend to operate.

- Manufacturer's operating and maintenance procedures.
- Hand signals and/or other requirements set by CEI.

<u>Records</u> - The maintenance program must contain a recording system. Part of this system should be made up of inventories and schedules. In addition, the recording system should document what maintenance work was done, when, and by whom.

<u>Monitoring</u> - The monitoring functions in a maintenance program fall into two areas. First, the staff responsible for operating and/or maintaining equipment must monitor that equipment to ensure that appropriate checks and maintenance are carried out. Secondly, management must monitor the entire program to ensure that it is functioning in accordance with CEI policy.

<u>Scheduled Inspections and Maintenance</u> - All mobile equipment is to be inspected and maintained according to the following Equipment Inspection Schedule as a minimum. Records of all inspections and maintenance are completed and maintained for review and approval.

Maintenance of equipment, release of lubrication fluids, etc., is performed only in approved areas. Spills and leaks from equipment are cleaned up promptly.

Pre-Operation Checks

- Walk around checks on all pieces of mobile equipment are necessary to ensure the unit is safe to operate
 both from the personnel standpoint and for the equipment; that is, all fluids must be at the correct level
 and all components must be intact.
- Check for personnel in the cab area and around the equipment. Before the operator commences the prestart checks, the operator should check the cab area for other operators and others who may be working around the equipment.
- Visual check The operator should walk completely around the equipment looking underneath the
 equipment, in the engine compartment, and in the cab.
- Brake Lines Visually check the brake lines for leaks. Check for moisture on the brake line. Report any leaks
 to maintenance for repair as soon as possible. DO NOT operate equipment with brake leaks.
- Steering Assembly Check the tie rod ends, pins, and keepers, drag links, ball joints, steering rams, and hoses; Check that all the joints are tight; Report any faulty conditions to your supervisor. Note: Never operate a truck with faulty steering.



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4.6. Emergency Preparedness

OBJECTIVES

RESPONSIBILITIES

CEI Safety Manager

- Develop, review, and implement contingency response plans and procedures.
- Ensure employees are aware of contingency plans through training.
- Monitor effectiveness of contingency plans.

Site Manager and Supervisors

- Responsible for ensuring necessary assets are made available for all contingency procedures.
- The implementation of contingency procedures or plans for their facility.

Employees

- Follow all contingency procedures or plans.
- Through the Joint Health and Safety Committee reviewing and revising as required the emergency response plans.

4.6.1. Preparedness Requirements

Each CEI worksite shall have contingency plans that identify the potential for incidents and emergency situations. Refer to the CEI Emergency Response Program.

These shall be included as a minimum topic:

- Plans for responding to an emergency that may require a need for rescue or evacuation are found.
- Plans to address thermal exposure of heat and cold.
- Plans to address workplace violence.
- Plans to address working alone.
- Plans to address severe weather.
- Plans to address medical emergencies.

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• Plans to address any other known or potential emergency.

Each facility shall conduct an annual routine emergency evacuation drill.

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CHECKING & CORRECTIVE ACTIONS 5.

OBJECTIVES

- To identify key performance indicators (KPIs) for safety and health performance
- To have effective procedures for reporting and evaluating/investigating incidents and non-conformance to requirements
- To establish and maintain procedures for the identification and maintenance of safety and health records.
- To allow our CEI to review our own conformity to the CEI Safety and Health Management System by conducting inspections

RESPONSIBILITIES

All responsibilities are identified with each of the SHMS Checking and Corrective Actions procedures. Through effective checking and corrective actions CEI benefits by:

- Measuring success and areas for improvement within the safety and health processes
- Learning from problems and making sure we follow our own procedures.
- Maintaining clear and consistent documentation

5.1. **Key Performance Indicator Measuring and Monitoring**

OBJECTIVES

To identify key performance indicators for safety and health performance.

RESPONSIBILITIES

CEI Safety Manager

Reports to senior management monthly measured results of identified objectives and annual safety programs goals.

PROCEDURE

5.1.1. Health and Safety Key Performance Indicators (KPI)

KPIs are used to determine what changes need to be made, to review individual project management success towards compliance and to track progress towards published goals and objectives.

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KPI results are supplied to CEI management monthly.

Safety and health KPIs are tracked for each project manager's responsible area and include:

- **Injuries**
- Days Away from Work Cases
- Restricted Work Cases; Recordable Medical Cases
- Total Recordable Injuries/Illness and Incident Rate
- First Aid Cases
- **Hours Worked**
- Vehicle incidents and property damage or loss
- Reportable spills
- Workers' compensation data

5.1.2. **Monitoring**

Monitoring is conducted to confirm and check compliance with safety and health requirements and to ensure the use and effectiveness of operational controls. Activities include:

- **Annual Management Review**
- Monthly Key Performance Reports
- As needed facility inspections
- **Employee observations**
- Incident investigations

5.2. Incidents, Reporting, Non-Conformance, and Corrective Actions

To have effective procedures for reporting and evaluating/investigating incidents and non-conformances to prevent further occurrences.

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RESPONSIBILITIES

CEI Safety Manager



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• Ensure this procedure is implemented, known to all employees, and enforced.

Report all violations to senior management staff.

Site Manager and Supervisors

- Immediately notify the Safety Manager and their own supervisor of any reported injury or illness immediately for any employee under their supervision.
- Investigates (or assists in) incident investigations.
- Accompany or assign a trained supervisor for an injured employee who is taken to a qualified medical provider for initial treatment of a job-related injury or illness.
- Corrects non-conformances.
- All Incident investigations will be reviewed by senior management.

Employees

• Immediately report any actual or suspected injury or job-related illness to their immediate supervisor. If their immediate supervisor is not available the employee must then immediately notify the project manager, Safety Manager, or any member of management.

PROCEDURE

5.2.1. Reporting Policy

This policy shall be adopted and communicated to ensure all employees understand our position. The following must be reported to the employee's supervisor immediately.

If that person is not available, then the CEI Safety Manager shall be immediately notified for:

- Near-miss incidents with the potential to harm people, the environment, or assets.
- Work related injuries or illnesses; Property damage including vehicle incidents.
- Hazardous chemical spillage, loss of containment and contamination
- Non-conformance to safety or environmental rules, policies, or standards
- Fires, explosions, motor vehicle crashes, etc.
- Security concerns such as theft, suspicious activity, etc.

The supervisor makes the necessary notifications and begins the incident investigation process.

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In the case of a major injury or incident the scene of the event should be closed off and kept "as is" at the time of the incident. This is vital for effective incident investigation.

An authorized individual shall accompany injured employees to the medical provider for initial treatment.

5.2.2. Investigations of Incidents and Non-conformances

Investigation is an important part of an effective safety program in that it determines the root cause and corrective actions necessary to prevent similar incidents or nonconformance.

In the case of a major injury or incident the scene of the event should be closed off and kept "as is" at the time of the incident. This is vital for effective incident investigation.

An incident investigation occurs as soon as possible, while the facts are still fresh within the minds of those involved (i.e., witnesses).

Take the opportunity to talk to all of those involved before they become unavailable or memory fades.

An incident investigation must be thorough and concerned only with cause and prevention and must be separated from administrative disciplinary action.

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5.2.3. Incident Reporting Matrix

The Incident Reporting Matrix identifies, based on type of incident, who within corporate management shall be verbally notified and when. It also specifies which type of report from the field shall be completed based on the type of incident.

INCIDENT NOTIFICATION MATRIX

| TYPE OF INCIDENT | WHO TO NOTIFY VERBALLY | WHEN | INCIDENT REPORT FORM |
|--|---|----------------------------|-----------------------------|
| Minor First Aid | Safety Manager, Project Manager, Client If Required | ASAP | Yes |
| In-patient Hospitalization Amputation Loss of an Eye | President then Safety Manager, OSHA | Within 24 hours to OSHA | Yes |
| Fatality | President, then Safety Manager, OSHA | Within 8 hours to OSHA | Yes |
| Workman's Comp | Workman's Comp Carrier | 1 business day | Employer's Report of Injury |

OSHA defines "in-patient hospitalization" as a formal admission to the in-patient service of a hospital or clinic for care or treatment. Treatment in an emergency room only is not reportable.

OSHA defines "amputation" as the traumatic loss of all or part of a limb or other external body part. This would include fingertip amputations with or without bone loss; medical amputations resulting from irreparable damage; and amputations of body parts that have since been reattached. If there is a health care professional's diagnosis available, CEI should rely on that diagnosis.

<u>How severe injuries and/or fatalities are reported to OSHA</u> - CEI must report severe injuries and/or fatalities using one of the following methods:

- by telephone or in person to the OSHA Area Office that is nearest to the site of the incident,
- by telephone to the OSHA toll-free central telephone number, 1-800-321-OSHA (1-800-321-6742),
- or by electronic submission using the reporting application located on OSHA's public web site at www.osha.gov.

5.2.4. Incident Review Team and Incident Investigation Report

When deemed necessary, the CEI Safety Manager forms an Incident Review Team that participates in the determination of a final root cause investigative incident report. The team consists of representatives of management or other designees as assigned by the CEI Safety Manager.

The team will utilize a Root Cause Analysis (RCA) model of incident investigation. The final incident investigation report consists of findings with critical factors, evidence, corrective actions, responsible parties, and timelines for corrective action completion.



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Results of incident investigations are communicated to employees via the Incident Notice form.

5.2.5. Field Incident Report Form

The supervisor completes the CEI Field Incident Report Form and takes the below steps when beginning an incident investigation:

- Provide emergency assistance, as needed, and qualified for.
- Secure the area as quickly as possible to retain the area in the same condition at the time of the incident.
- Notify management by phone according to the Incident Notification Matrix.
- Identify potential witnesses.
- Use investigation tools, as needed (camera, drawings, video, etc.).
- Tag out (for evidence) any equipment and make copies of any documents that were involved.
- Interview witnesses (including the effected employee) and obtain written, signed statements and fax to the CEI Safety Manager.
- Prepare the CEI Field Incident Report Form, sign the form, fax or scan it to the CEI Safety Manager.
- Implement any immediate corrective actions needed.

5.2.6. Incident Notice Form

To communicate incident information and lessons learned from incidents the CEI Safety Manager shall send the Incident Notice to all work sites. The form should be posted on employee bulletin boards and should be discussed in weekly safety meetings until all employees at the job site have been informed of the incident.

5.2.7. Corrective Actions

- Site Managers are held accountable for closing corrective actions.
- Identified corrective actions from the incident investigation will be entered on the CEI Corrective Actions
 Log Form and tracked by the Safety Manager until completion.
- Corrective actions are also used as needed for revisions to site specific safety plans and the CEI Safety and Health Management System.
- All incident investigations will be brought to closure.

5.2.8. Getting Employees to Medical Treatment

Whenever possible an authorized CEI supervisor or manager shall accompany any injured employees to the medical provider for initial treatment. This is to ensure the medical provider has all required information regarding

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the administration of workers' compensation, the availability of return to work and light duty job functions available and to ensure the employee receives the best possible medical attention.

5.2.9. Incident Classifications

- Damage Damage to personal, business or client owned property occurred.
- Environmental Damage to the environment or animal interaction occurred.
- Injury An injury to staff, contractor or client staff occurred.
- Near Miss An incident occurred that had the potential of becoming a higher-level incident of actual injury, damage, etc.
- Non-conformance An incident occurred because a safety, environmental or quality rule, policy or procedure was not followed.

5.2.10. Injury Classifications

Injuries shall be classified as follows:

- First Aid Dressing on a minor cut, removal of a splinter, typically treatment for household type injuries.
- Lost Workday Case (LWDC) An injury that results in an employee being unfit to perform any work on any day after the occurrence of an occupational injury.
- Number of Lost or Restricted Workdays The number of days, other than the day of occupational injury and the day of return, missed from scheduled work due to being unfit for work or medically restricted to the point that the essential functions of a position cannot be worked.
- Occupational Injury An injury which results from a work-related activity.
- Occupational Illness Any abnormal condition or disorder caused by exposure to environmental factors
 while performing work that resulted in medical treatment by a physician for a skin disorder, respiratory
 condition, poisoning, hearing loss or other disease (frostbite, heatstroke, sunstroke, welding flash,
 diseases caused by parasites, etc.). Do not include minor treatments (first aid) for illnesses.
- Recordable Medical Case (RMC) An occupational injury more severe than first aid that requires advanced treatment (such as fractures, more than one stitch, prescription medication of more than one dose, unconsciousness, removal of foreign body embedded in eye (not flushing), admission to a hospital for more than observation purposes) and yet results in no lost work time beyond the day of injury.
- Restricted Workday Case (RWDC) An occupational injury which results in a person being unfit for
 essential functions of the regular job on any day after the injury but where there is no time lost beyond
 the day of injury. An example would include an injured associate who is kept at work but not performing
 within the essential functions of their regular job.
- Work or Work-Related Activity All incidents that occur in work related activities during work hours, field visits, etc. are reportable and are to be included if the occupational injury or illness is more serious than

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requiring simple first aid. Incidents occurring during off hours and incidents while in transit to or from locations that are not considered an employee's primary work are not reportable.

The following are examples of incidents that will not be considered as recordable for OSHA log purposes:

- The injury or illness involves signs or symptoms that surface at work but result solely from a non-work-related event or exposure that occurs outside the work environment.
- The injury or illness results solely from voluntary participation in a wellness program or in flu shot, exercise class, racquetball, or baseball.
- The injury or illness is solely the result of an employee eating, drinking, or preparing food or drink for
 personal consumption (whether bought on the employer's premises or brought in). The injury or illness is
 solely the result of an employee doing personal tasks (unrelated to their employment) at the
 establishment outside of the employee's assigned working hours.
- The illness is the common cold or flu (Note: contagious diseases such as tuberculosis, brucellosis, hepatitis A, or plague are considered work-related if the employee is infected at work).

5.2.11. Return to Work - Light/Restricted Duty Procedure

Objectives

It is the goal of CEI to return employees to meaningful, productive temporary employment following injury or illness until their health care provider releases them to full duty.

The employing department is expected to provide temporary assignment/modified work jobs.

The return-to-work program provides opportunities for any employee who sustains a compensable injury during the course and scope of employment to safely return to work. If the employee is not capable of returning to full duty, the return-to-work program provides opportunities for the employee to perform a temporary assignment, either modified or alternative duty as defined below.

Definitions

Lost Time - Time spent away from work beyond the day of injury at the direction of the treating health care provider because of a compensable injury sustained in the course and scope of employment. The term does not include time worked in a temporary assignment.

Full Duty - Performance of all duties and tasks of the position for which the employee is employed. Full duty entails performing all essential and non-essential functions of the employee's regular job.



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Temporary Assignment - Performance of a temporary job assignment intended to return an injured employee to work at less than his or her full duties when a significant injury or serious medical condition prevents the employee from working full duty. Temporary assignments are limited to six months at the same pay, beyond six months; the program will be reviewed in assistance of CEI management to determine the next best course of action. Temporary assignments are modified duty and alternative duty.

Modified Duty - Modified duty allows the employee to return to employment in his/her regular job and perform all the essential functions of the position and those nonessential duties and tasks that are within the capabilities of the employee, given the restrictions imposed by the treating health care provider. Modified duty is a temporary arrangement until the injured employee can resume full duty. If during the modified duty assignment or after six (6) months, whichever is sooner, it is determined that the employee has permanent restrictions, the program will be reviewed in assistance of CEI management to determine the next best course of action.

Alternative Duty - Alternative duty allows the employee to temporarily perform the essential functions of a job and other nonessential duties and tasks, within the restrictions prescribed by the treating health care provider, other than the position for which the individual is employed (regular full-time position). Such an alternative duty may be physically located in the same employment department or in a hosting department. Alternative duty is a temporary arrangement until the injured employee can resume full activities of his/her regular job or until an alternate duty position is no longer needed.

Hosting Department – This is the department that has a temporary assignment position available but not necessarily the employee's department.

Employment Department - Department where the employee is permanently assigned to for his/her full duty regular job.

Prohibited Actions

This return-to-work program shall not be applied to any situation or circumstance in a manner that retaliates or discriminates based on race, color, sex, age, national origin, religion, or disability.

Non-Retaliation

Retaliation against an individual for in good faith filing a request or making a claim under this or related policies, for instituting or causing to be instituted any proceeding under local regulatory guidelines or federal anti-discrimination or anti-retaliation laws, for testifying in an investigation or proceeding, or for otherwise opposing discriminatory or retaliatory actions or practices will not be tolerated.



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Retaliation by any CEI employee is a violation of this policy. Individuals who believe they are the victim of discrimination or retaliation and those who suspect discrimination or retaliation should report the matter to their immediate supervisor, the head of their department or the Human Resources Department.

Nothing in this procedure should be interpreted as requiring an individual to report suspected acts of discrimination or retaliation to the individual he or she believes is engaging in discriminatory or retaliatory conduct.

Authorization for Leave and Lost Time

An employee who must miss work due to a job-related injury or illness must be certified by a qualified health care provider to be off work. It is the employee's responsibility to obtain such documentation from the health care provider and to return it to the supervisor within one working day upon receipt.

If the health care provider states that the employee cannot perform any temporary assignments/modified duties, CEI may challenge the decision depending on the injury and request independent medical information. This should be coordinated with the workers' compensation carrier.

Return to Work Coordination and Open Claim Review

The CEI Safety Manager will assist Human Relations and Operations and the workers' compensation CEI representative (if used) with return-to-work activities/ plans for individuals who have sustained a compensable injury or illness during the course and scope of employment.

The Safety Manager or designated manager must stay in continual contact with the workers' compensation carrier (if used) to continually review all open-case cases, to be aware of each employee's return to work status and to close all open claims as quickly as possible. A monthly loss-run report of all claim activity should be provided to CEI by the carrier and reviewed by the Safety Manager or designated manager.

Temporary Assignment/ Modified Work Procedures

An employee who is absent due to an injury or illness is required to submit written verification of the injury or illness from a qualified health care provider to CEI. Such verification must be submitted to the supervisor within one working day upon receipt of the documentation and in compliance with the appropriate local workers' compensation legislation and CEI policy.

CEI must notify the appropriate workers' compensation representative if workers compensation coverage is in place. CEI shall follow all state reporting requirements and forms.

If the employee is unable to perform the essential functions of his/her regular job, a temporary Modified Work Plan is developed by the Safety Manager in consultation with the treating physician, workers' compensation carrier



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and CEI Operations and Human Resources department. The Modified Work Plan must be completed in writing and documented by signature as being accepted or declined by an employee.

A copy of the employee's regular job description must be supplied to the health care provider and to the workers' compensation carrier.

An employee who chooses not to continue a temporary assignment/modified job must notify the employing/hosting department and/or Safety Manager immediately in writing. An employee who fails to accept a workers' compensation administrator's approved temporary assignment/modified work job and abandons his/her job may be subject to disciplinary action including termination. If the employee is under a union bargaining agreement the applicable guidelines shall be followed.

The employee shall perform the duties of the temporary assignment for the term of the assignment or until the employee is able to return to full duty, whichever is sooner. The employing department is expected to provide temporary assignment/modified work jobs.

Employee Reporting Responsibilities

An employee who is a candidate or participant in a modified or alternative duty temporary job assignment under this program is responsible for reporting to the workers' compensation carrier any other employment or income earned while performing modified or alternative duty if required by the workers' compensation carrier.

An employee participating in this program must provide his/her supervisor with medical documentation accounting for all absences due to the injury/illness within one day of any absence from work, or face disciplinary action, up to and including termination.

Training

All employees shall be made aware of this procedure upon hiring and prior to starting any duties (initial training) or upon any revision.

All training will be documented.

5.3. Records and Records Management

OBJECTIVES

- To ensure key records are properly filed and readily accessible.
- To ensure regulatory records are retained for the applicable regulatory requirement periods.

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 To ensure key records are removed from files and destroyed when the applicable retention period is reached.

RESPONSIBILITIES

CEI Safety Manager

Identifies safety and health records; identifies record storage location and retention requirements and identifies records to be destroyed.

PROCEDURE

5.3.1. Access to Medical Records

Safety and health records will be identified by the CEI Safety Manager and are maintained based on legal, regulatory, and business requirements.

The Safety Manager will maintain applicable medical and exposure records for all employees. All requests to access medical and exposure records and analysis based on those records must be submitted to using the forms provided for that purpose.

The Safety Manager will assure access of each employee and/or their designated representative, to all exposure and medical records concerning the employee's work conditions or workplace within 15 working days from the day request is made. If the records cannot be provided within 15 working days, the employee or designated representative requesting the record shall be informed with the reason(s) for the delay and the earliest date when the record(s) can be made available.

Except for a recognized collective bargaining agent, any designated representative must have the employee's written permission for access to exposure records and analyses. It is necessary, however, for the union representative to specify the occupational need for access to records absent the employees' consent. Union representatives must have the employees' written permission to access medical records.

Employees or their representatives will be provided with one copy of the records at no cost or free use of a copying machine. There will also be no charge for the first request for information by a recognized collective bargaining agent, even if the employee has received a copy of the same record previously. Additional copies will be provided at a cost of five cents per copy. Each copy provided will be stamped with the word COPY. At no time will original records and/or x-rays be loaned out to enable the requesting party to make a copy.



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The authorized physician, nurse or other responsible health care personnel maintaining employee's medical records may delete the identity of anyone who has provided confidential information concerning the employee's health status but cannot withhold the information itself.

When an analysis of medical records identifies the employee, a physician may remove direct or indirect personal identification. If this cannot be done, the personally identifiable portions need not be provided to the person seeking such information.

Employees and their designated representatives will be permitted upon request access to past and present exposure data to toxic substances or harmful physical agents.

Copies of exposure records of other employees with past or present job duties or working conditions like or similar to those of the employee will also are provided upon request.

Any employee or designated representative is also permitted access to any record of exposure information which pertains to a new workplace or condition(s) to which the employee is being assigned or transferred.

5.3.2. Records Filing and Accessibility

Safety and health records shall be legible, identifiable, and traceable to the activity, product or service involved. The records shall be stored in identified secured locations and maintained in such a way that they are readily retrievable and protected against damage, deterioration, or loss.

5.3.3. Key Records Retention

The CEI Safety Manager reviews records files annually to determine which records are to be destroyed, considering safety and health records that have met their retention period.

KEY RECORDS RETENTION SCHEDULE

| RECORD NAME | RETENTION | RECORD STORAGE LOCATION |
|--------------------------------------|-----------|----------------------------|
| Incident Investigation Documentation | 10 years | Site/Safety Manager Office |
| Safety Inspection Checklist | 5 years | Site/Safety Manager Office |
| Management of Change Records | 5 years | Site/Safety Manager Office |
| Corrective Actions Tracking Log | 5 years | Site/Safety Manager Office |
| Training Records | 5 years | Site/Safety Manager Office |
| Physical Exam & Medical Records | 30 years | Human Resources & Storage |



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| Incident Notices | 5 years | Site/Safety Manager Office |
|------------------------------------|---------|----------------------------|
| Safety Observation Forms | 2 years | Site/Safety Manager Office |
| Hazardous Chemicals Inventory List | 5 years | Site/Safety Manager Office |
| Site Specific HSE Plans | 5 years | Site/Safety Manager Office |
| Weekly Safety Meeting Form | 2 years | Site/Safety Manager Office |
| Management Review Meeting Minutes | 5 years | Site/Safety Manager Office |
| | | |

5.4. Inspections

OBJECTIVE

To provide a method to review and verify compliance with the CEI SHMS.

RESPONSIBILITIES

CEI Safety Manager

- Ensure inspections are conducted.
- Develops the inspection schedule and scope.
- Communicates inspection findings.
- Verifies non-compliance and non-conformance areas are corrected.
- Tracks inspection findings and communicates progress toward closure of findings.

Site Manager and Supervisors

- Develops and implements corrective and preventive action for deficiencies.
- Tracks inspection findings until the party responsible has corrected the deficiencies.
- Conducts monthly site safety inspection.

PROCEDURE

5.4.1. Formal Annual Inspection

The CEI Safety Manager or his designee will conduct formal inspections (scheduled or unannounced) no less than bi-annually per location.



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5.4.2. Routine Site Inspection

Every quarter the senior staff member at each job conducts a site safety inspection using the CEI Safety Inspection Checklist. The completed inspection checklist is sent to the CEI Safety Manager with a copy to the appropriate project manager.

5.4.3. Conducting Inspection

The inspector completes the CEI Safety Inspection Checklist form for each inspection by interviewing people, reviewing records, and touring the site.

An inspection closeout meeting is held between the inspector and appropriate site personnel to review information and identify areas of non-conformance.

Findings are communicated to the appropriate project manager and CEI Safety Manager by sending a copy of the checklist to these positions.

5.4.4. Corrective and Preventive Actions

Non-conformances are corrected and are the primary responsibility of the appropriate project manager and will be monitored by the CEI Safety Manager.

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6. MANAGEMENT REVIEW

OBJECTIVES

• To ensure continuing suitability, adequacy, and effectiveness of the SHMS

- To address the needs for changes to our policy, objectives, and other elements of the SHMS
- To identify opportunities for continual improvement

RESPONSIBILITIES

CEI Safety Manager

- · Reviews safety and health compliance status and SHMS effectiveness with top management
- Updates the SHMS where appropriate based on decisions made in the Management Review
- Implement changes identified in the management review process and resource assessment.

PROCEDURE

6.1.1. Safety Management System Review

The CEI Safety and Health Management System is reviewed annually by the CEI Safety Manager to evaluate its success in meeting the goal and objectives for safety within CEI.

The CEI Safety Manager maintains a record of the review. Results of the annual review are incorporated into changes to the CEI Safety and Health Management System manual, site specific HSE plans or appropriate safety procedures.

6.1.2. Management Meetings

On a schedule, determined by the CEI President, senior CEI management must meet at least annually and address the following subjects:

- Review of Performance (Objectives and Safety Programs)
- Corrective Actions and Inspection Review
- Safety and Health Management Resources Adequacy
- Operational Controls
- Roles and Responsibilities

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• Review of Safety and Health Policy

Meeting results are documented through meeting agendas and minutes that include an executive summary and a summary of post review action items.

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SPECIFIC SAFETY PROGRAMS

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